				DC1/			D)/	
				REV.	ECN/PCN/DESCRIPTION		BY	DATE
				A	INITIAL RELEASE		CJC	3/30/11
	1/4-20 X 1 SHCS	CLAI	MP FOR ASG L STANDS 65	6003 & 65006				
	(2) #6-32 X 3/8 SHCS							
			/ <b>(2)</b> #	6-32 X 3/8 SHC				
<b>↓</b>	7	7.000	(2) #	6-32 X 3/8 SHC	WHEN O	RDERING ASG-AC2 IER TO RECIEVE (2)	2500-CN ASSEMB	A BLIES
1.500	7	7.000 O	(2) #	6-32 X 3/8 SHC	WHEN O	RDERING ASG-AC2 IER TO RECIEVE (2)	2500-CA ASSEMB	A BLIES
					WHEN O CUSTOM	AER TO RECIEVE (2)	ASSEMB	BLIES
		0			WHEN O CUSTOM	RDERING ASG-AC2 IER TO RECIEVE (2) TH ASG-CT2500 CO	ASSEMB	BLIES
		0		INTEND	WHEN O CUSTOM  DED FOR USE WIT	TH ASG-CT2500 CO	NTROLLI	ER
		0		INTEND  DIMENSIONS ARE IN INCHES TOLERANCES UNILESS OTHERWISE SPECIF	WHEN O CUSTOM  DED FOR USE WIT	TH ASG-CT2500 CO	ASSEMB  ONTROLLI	ER
		0		INTEND  DIMENSIONS ARE IN INCHES TOLERANCES UNLESS OTHERWISE SPECIF TWO PLACE DECIMAL ±0.01 THOSE PLACE DECIMAL ±0.01 THERE PLACE DECIMAL ±0.005	DED FOR USE WIT	TH ASG-CT2500 CO	ASSEMB  ONTROLLI	ER
		0		INTEND  DIMENSIONS ARE IN INCHES TOLERANCES UNLESS OTHERWISE SPECIF TWO PLACE DECIMAL ± 0.001 THREE PLACE DECIMAL ± 0.005 FRACTIONAL ± 1/64 ANGULAR ± 1/26 deg	DED FOR USE WIT	TH ASG-CT2500 CO	NTROLLI ROLLER MO	ER
		0		INTEND  DIMENSIONS ARE IN INCHES TOLERANCES LINLESS OTHERWISE SPECIF TWO PLACE DECIMAL ± 0.001 THREE PLACE DECIMAL ± 0.005 FRACTIONAL ± 1/64 ANGULAR ± 1/2 deg FINISHES 125 MAX REMOVE ALL BURRS AND BREAK	DED FOR USE WIT	TH ASG-CT2500 CO	NTROLLI ROLLER MO	ER
	8	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS		INTEND  DIMENSIONS ARE IN INCHES TOLERANCES UNILESS OTHERWISE SPECIF TWO PLACE DECIMAL ± 0.01 THREE PLACE DECIMAL ± 0.005 FRACTIONAL ± 1/64 ANGULAR ± 1/2 deg FINISHES 125 MAX	DED FOR USE WIT  DRAWN CHECKED ENG APPR.	TH ASG-CT2500 CO	NTROLLI ROLLER MO	ER
	8	O 3.500  PROPRIETARY AND CONFIDENTIAL		INTEND  IMPRISIONS ARE IN INCHES TOLERANCES UNLESS OTHERWISE SPECIF TWO PLACE DECIMAL ± 0.005 FRACTIONAL ± 1/64 ANGULAR ± 1/2 deg PRISHES 125 MAX REMOVE ALL BURRS AND BREAK SHARP EDGES 0.005/0.010 INSIDE CORNERS 0.035 R MAX	DED FOR USE WIT  CHECKED ENG APPR. MFG APPR.	TH ASG-CT2500 CO	NTROLLI ROLLER MO	ER
	8	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASG A DIVISION OF JERGENS INC. ANY REPRODUCTION IN PART OR AS A WHOLE		DIMENSIONS ARE IN INCHES TOLERANCES LINLESS OTHERWISE SPECIF TWO PLACE DECIMAL ± 0.00 THREE PLACE DECIMAL ± 0.005 FRACTIONAL ± 1/16 ANGULAR ± 1/2 deg FINISHES 125 MAX SHAMP EDGES 0.005/0.010 INSIDE CORNERS 0.035 R MAX MATERIAL	DED FOR USE WIT  CHECKED ENG APPR. MFG APPR. Q.A.	TH ASG-CT2500 CO  DATE TITLE XPAQ CONTE BRACKET ASS	NTROLLI ROLLER MO	ER DUNTING ECISION STENING
	8	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASG A DIVISION OF JERGENS INC. ANY		INTEND  IMPOSIONS ARE IN INCHES  TOLERANCES UNLESS OTHERWISE SPECIF  TWO PLACE DECIMAL ± 0.01  THREE PLACE DECIMAL ± 0.005  FRACTIONAL ± 1/64  ANGULAR ± 1/2 deg  FINSHES 125 MAX  REMOVE ALL BURS AND BREAK SHAPE PEDES 0.005/0.01  INSIDE CORNERS 0.035 R MAX  MATERIAL	DED FOR USE WIT  CHECKED ENG APPR. MFG APPR. Q.A.	TH ASG-CT2500 CO	NTROLLI ROLLER MO EMBLY	ER